Aircraft Structures International Corp.
Enid Woodring Regional Airport
Enid, OK 73701

INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

For
Cargo Pod Lighting Installation for Cessna 208 and 208B

Document No.: 02010000-ICA

Revision A

Date: May 8, 2012

Applicable to:

Cessna 208 and 208B

ODA Project Number: ST1819DRB-A

The information in the Instruction for Continued Airworthiness is FAA accepted material and complies with 14 CFR 23.1529, Instructions for Continued Airworthiness. It supersedes or adds to that provided in the Maintenance Manual for the Cessna 208 and 208B Aircraft, only where covered in the items contained herein. For limitations and procedures not contained in the Supplement, consult the Component Maintenance Manual, or other approved aircraft data.

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REVISION PAGE

Document Title: **Instructions for Continued Airworthiness**

Prepared By: Brian C. Adamson

Reviewed By: C. Neil Hocker

Updates to the ICA will be made by Aircraft Structures International Corp. Updates will be listed in the log of revisions and the effective pages will be listed below.

Log of Revisions

REV. NO.	EFFECTED PAGE(S)	DESCRIPTION	DATE	APPROVED BY
Orig. Issue	All	Initial Release	02/02/2012	Martin W. McCaslin
A	All	Incorporated AEG comments	05/08/2012	C. Neil Hocker

LIST OF EFFECTIVE PAGES

Page	Date	Rev
1	05/08/2012	A
2	05/08/2012	A
3	05/08/2012	A
4	05/08/2012	A
5	05/08/2012	A
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7	05/08/2012	A
8	05/08/2012	A
9	05/08/2012	A
10	05/08/2012	A
11	05/08/2012	A
12	05/08/2012	A
13	05/08/2012	A
14	05/08/2012	A
15	05/08/2012	A
16	05/08/2012	A
17	05/08/2012	A

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DESCRIPTION PAGE

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ABBREVIATIONS AND DEFINITIONS

Abbreviations	Definitions
AML	FAA Approved Model List (AML)
Detailed Inspection (DET)	An intensive examination of a specific item, installation or assembly to detect damage, failure or irregularity. Available lighting is normally supplemented with a direct source of good lighting at an intensity deemed appropriate. Inspection aids such as mirrors, magnifying lenses, etc. may be necessary. Surface cleaning and elaborate access procedures may be required.
FAA	Federal Aviation Administration
FAA MIDO	FAA Manufacturing Inspection District Office
General Visual Inspection (GVI)	A visual examination of an interior or exterior area, installation or assembly to detect obvious damage, failure or irregularity. This level of inspection is made from within touching distance unless otherwise specified. A mirror may be necessary to enhance visual access to all exposed surfaces in the inspection area. This level of inspection is made under normally available lighting conditions such as daylight, hanger lighting, flashlight or droplight and may require removal or opening of access panels or doors. Stands, ladders or platforms may be required to gain proximity to the area being checked.
ICA	Instructions for Continued Airworthiness
PMA	Parts Manufacturer Approval
STC	Supplement Type Certificate

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I MANUAL REVISION AND DISTRIBUTION

When this document requires revision it will be reissued in whole or in part. If issued in part, the revision level will be noted on the pages affected and on the List of Effective Pages. When the document requires substantial revision, it will be re-issued in whole. Aircraft Structures International will provide copies of this document to all registered operators of the equipment, and will provide revision service to all registered users of the equipment. Where reference is made to a Cessna 208 or 208B Manual it is the Manual current at the date of issue of these Instructions for Continued Airworthiness.

To register as a user or to request copies of this document contact:
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1.0 INTRODUCTION

The purpose of these Instructions for Continued Airworthiness (ICA) is to provide the maintenance technician with the information necessary to ensure the continued airworthiness of the installation of an internal cargo pod lighting system per Aircraft Structures International Corp Installation Data List DL1819M02 Rev A or later FAA approved revision, in Cessna 208 and 208B.

Modifications to an aircraft obligates the operator to include the maintenance information provided by this document into the operator's aircraft Maintenance Manual and operator's aircraft scheduled maintenance program. This document defines supplementary maintenance operations and frequencies recommended by Aircraft Structures International Corp., to ensure the aircraft's airworthiness.

The information contained herein addresses the requirements specified in 14 CFR 23.1529, Instructions for Continues Airworthiness and supplements the basic aircraft maintenance manual only in those areas listed as pertains to the an internal cargo pod lighting system per the Aircraft Structures International Corp Installation Data List DL1819M02. For limitations and procedures not contained in this supplement, consult the basic aircraft maintenance manual.

Data

All information to support the continued airworthiness of this modification is contained in:

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Aircraft Structures International Corp. Installation Data List DL1819M02 Rev A or later FAA approved revision.

This project will install an internal cargo pod lighting system in the Cessna 208 and 208B aircraft. The 208 and 208B have a three and four bay cargo pods, respectively. A single light strip will be installed in each cargo pod bay and will be illuminated whenever the cabin cargo lights are lit. In addition, a timer will be installed and programmed to shut the LED light strip off after 30 minutes of operation.

Design Change Control

All data and changes to the parts and assemblies will be tracked per Installation Data List DL1819M02 Rev A or later FAA approved revision.

Applicable Aircraft

Cessna 208 and 208B

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2.0 INSPECTION REQUIREMENTS AND OVERHAUL SCHEDULE

This alteration does not change the aircraft manufacturer's maintenance and inspection schedule.

In the event a system component failure occurs or the component does not perform its intended function, the component should be removed and replaced. Contact Aircraft Structures International Corp. for information regarding FAA approved replacement parts.

Perform the following general visual inspections annually.

Table 2.0A

Task Code	Task	Interval	Mech	Insp	Date
2.0.1	Perform a general visual inspection for corrosion, wear and tear, attachment condition, and loose items.	12 Months			

The following general items should be performed after removal / reinstallation of a system component and as a periodic maintenance inspection each time the associated area is inspected as a part of the normal aircraft inspection plan.

Table 2.0B

Task Code	Task	Interval	Mech	Insp	Date
2.0.2	Verify that all components are properly secured in their respective locations.	When cargo pod's interiors are inspected per operator's Inspection Plan			
2.0.3	Verify that connecting cables and associated wiring is free of damage or wear.				
2.0.4	Perform a functional test of all lights.				

3.0 DIMENSION AND ACCESS:

The installation of the cargo pod lighting system does not change the dimensions of the aircraft or alter the access to any existing aircraft system.

4.0 LIFTING AND SHORING

No change.

5.0 LEVELING AND WEIGHING

No change.

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6.0 TOWING AND TAXIING

No change.

7.0 PARKING AND MOORING

No change.

8.0 PLACARDS AND MARKINGS

N/A

9.0 MAINTENANCE INFORMATION

With the exception to the wiring, all other parts not specifically covered by the aircraft maintenance program, are to be maintained “On Condition”. Contact Aircraft Structural International for replacement parts, and other warranty service. The LED cargo pod lights and timer are not required for continued safe flight and landing.

When the cabin cargo lights are on, the cargo bay LED lights will be lit for 30 minutes. Timers in the circuit are programmed to turn the cargo bay LED light strips off after 30 minutes of operation.

For failure of the lights to illuminate check:
1) The circuit breaker has not interrupted the circuit.
2) For loose electrical connections.
3) For broken or chaffed wiring.
4) Broken or damaged light assemblies.
5) Check for damage electrical timers and switches.

For disassembly and re-installation of the LED Cargo Pod Lighting required for steps 3, 4 and 5, refer to Appendix A, Figures A-1 thru A-4 for the Cessna 208 and Figures A-5 thru A-8 for the Cessna 208B.

For failure of lights to turn off:
1) Replace timers

For disassembly and re-installation of the LED Cargo Pod Lighting required refer to Appendix A, Figures A-1 thru A-4 for the Cessna 208 and Figures A-5 thru A-8 for the Cessna 208B.

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10.0 AIRWORTHINESS LIMITATIONS

The information contained herein supplements the basic Maintenance Manuals only in those areas listed, when the aircraft is modified in accordance with Aircraft Structures International Corp. Installation Data List DL1819M02 Rev. (IR) or later FAA approved revision. For limitations and procedures not contained in this supplement, consult the basic Maintenance Manuals.

The Airworthiness Limitations section is FAA approved and specifies maintenance required under Sec. 43.16 and 91.403 of the Federal Aviation Regulations unless an alternative program has been FAA approved.

AIRWORTHINESS LIMITATIONS - LOG OF REVISIONS			
REV.	**EFFECTED PAGE (s)**	**DESCRIPTION of REVISION**	**DATE**
(IR)	All	Initial Release	02/02/2012

AIRWORTHINESS LIMITATIONS

There are no Airworthiness Limitations associated with this installation.

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GENERAL NOTES:

1. **READ ALL INSTRUCTIONS PRIOR TO BEGINNING MODIFICATION**
2. THIS DRAWING WAS PRODUCED BY COMPUTER GRAPHICS AND IS NOT TO BE MANUALLY CHANGED.
3. ALL WORKMANSHIP AND INSTALLATION PROCEDURES ARE TO BE PERFORMED IN ACCORDANCE WITH THE STRUCTURAL REPAIR AND MAINTENANCE MANUALS.
4. ALL FABRICATED ALUMINUM PARTS ARE TO BE CHEMICAL CONVERSION COATED IN ACCORDANCE WITH MIL-DTL-5541.
5. ALL FABRICATED ALUMINUM PARTS ARE TO BE EPOXY PRIMED IN ACCORDANCE WITH MIL-PRF-23377 EXCEPT AS NOTED.
6. BREAK SHARP EDGES AND ON ALL ALUMINUM FABRICATED PARTS 0.003-0.006 INCHES.
7. ADJUST FASTENER LENGTH AS REQUIRED WHERE LENGTH IS NOT SPECIFIED.
8. SOLID RIVETS ARE TO BE INSTALLED PER NAS47196 AND BLIND RIVETS ARE TO BE INSTALLED PER NAS47195.
9. ARTICLES MANUFACTURED BY ASIC WILL BE PERMANENTLY AND LEGIBLY IDENTIFIED IN ACCORDANCE WITH 14 CFR PART 45.15(a), MARCH 1, 2010 USING INDELIBLE INK.
10. MAINTAIN MINIMUM 2D EDGE DISTANCE AND MINIMUM 4D CENTER TO CENTER FOR ALL FASTENERS.
11. DIMENSIONS AND PART NUMBERS IN PARENTHESIS ( ) ARE FOR REFERENCE ONLY.
12. DISCONNECT BATTERY.
13. REFER TO DWG 02333012, ACCOMPLISH NOTES 11 THROUGH 15.
14. REFER TO DWG NO. 02333020, ACCOMPLISH NOTES 12 AND 13. REFERENCE NOTE 14 FOR MOUNTING LOCATIONS OF ALL PARTS.
15. INSTALL FWD MOUNT P/N 02333030-3 IN FWD CARGO POD BAY, AND FWD MOUNTS P/N 02333030-1 IN CTR AND AFT CARGO POD BAYS. SEE FIG. 1 AND DETAILS A, B, AND C. DO NOT TIGHTEN NUTS. NOTE: SOME CARGO PODS HAVE A LIP THAT HANGS OVER THE DOOR FRAME. LONGER SCREWS THROUGH THE CARGO POD DOOR FRAME AND ADDITIONAL WASHERS BETWEEN THE FWD MOUNT AND THE DOOR FRAME MAY BE NEEDED.
16. IN THE FORWARD CARGO POD BAY, INSTALL LIGHT P/N 6900311-000 (L ASI 3) WITH WIRE HARNESS ASSY. P/N 02333032-7 (J ASI 7) AND TIGHTEN NUTS. SEE FIG. 2, 3, DETAIL A, AND REF. DWG 02333024, FIG. 1.
17. TEMPORARILY INSTALL LIGHT P/N 6900311-000 (L ASI 2), FWD MOUNT P/N 02333030-1 AND AFT MOUNT P/N 02333030-2 INTO THE CTR CARGO POD BAY. SEE DETAILS B AND E.
18. BEND TUBE P/N 02333041-7 AT 16" FROM THE AFT END OF THE TUBE TO MATCH THE INSIDE CONTOUR OF THE CARGO POD AS SHOWN IN FIG. 4. MINIMUM BEND RADIUS IAW AC43.13 1-B, TABLE 9.2.
19. INSTALL TUBE P/N 02333041-7 INTO THE HOLE IN FWD MOUNT P/N 02333030-1 IN THE CTR CARGO POD BAY. SEE FIG. 5.
20. WHERE THE TUBE P/N 02333041-7 OVERLAPS THE AFT MOUNT P/N 02333030-2 IN THE FWD CARGO POD BAY, MARK TUBE P/N 02333041-7 AT THE AFT EDGE OF THAT MOUNT. SEE FIG 6. REMOVE TUBE P/N 02333041-7, CUT IT 3/16" LONGER THAN THE MARK AND DEBURR.
21. REMOVE THE LIGHT P/N 6900311-000 (L ASI 2) IN THE CTR CARGO POD BAY TO HELP INSTALL TUBE P/N 02333041-7. INSERT WIRE HARNESS ASSY 02333032-7 (J ASI 7) INTO TUBE P/N 02333041-7, THEN INSTALL TUBE WITH MOUNTING HARDWARE AND THE FWD MOUNT IN THE CTR CARGO POD BAY. SEE FIG. 3, REF. DETAILS A, B, D, AND DWG 02333024 FIG. 1.
22. CUT WIRE HARNESS P/N 02333032-7 (J ASI 7) ONE INCH LONGER THAN THE FWD MOUNT IN THE CTR CARGO POD. STRIP END OF WIRE APPROX. .200" AND INSTALL CONNECTOR P/N 6100295-000 (P ASI 3). SEE FIG. 7 AND REF. DWG 02333024, FIG. 1.
23. INSTALL LIGHT P/N 6900311-000 (L ASI 2) WITH WIRE HARNESS ASSY. P/N 02333032-5 (J ASI 5) AND TIGHTEN NUTS. SEE FIG. 5, 7, DETAILS B, E AND REF. DWG. 02333024, FIG. 1.
24. TEMPORARILY ASSEMBLE THE TIMER P/N 6900329-000 (T ASI 1), LIGHT P/N 69000311-000 (L ASI 1) AND MOUNTS P/N's 02333030-1, -2 AND -4. INSTALL THEM INTO THE AFT CARGO POD. SEE DETAILS C AND F. DO NOT TIGHTEN NUTS.
25. DRILL Ø.193 HOLE IN THE CTR CARGO POD BULKHEAD. INSTALL BRACKET P/N MS9600-54. SEE FIG. 8 AND REF. DETAIL C. NOTE: INSTALL BOLT P/N AN3-4 TO HOLD THE ADEL CLAMP AT THIS TIME.
26. INSTALL TUBE P/N 02333041-5 INTO THE HOLE IN FWD MOUNT P/N 02333030-1 IN THE AFT CARGO POD BAY. SEE FIG. 5. ROUTE TUBE TO THE AFT MOUNT IN THE CTR CARGO POD BAY. REF. DETAIL G. NOTE: SOME HAND FORMING WILL BE NEEDED. MINIMUM BEND RADIUS IAW AC43.13 1-B, TABLE 9.2.
27. WHERE THE TUBE P/N 02333041-5 OVERLAPS THE AFT MOUNT P/N 02333030-2 IN THE CTR CARGO POD BAY, MARK TUBE P/N 02333041-5 AT THE AFT EDGE OF THAT MOUNT. SEE FIG 6. REMOVE TUBE P/N 02333041-5, CUT IT 1/4" LONGER THAN THE MARK AND DE-BURR.
28. DRILL A Ø.437" HOLE FOR AN837-D4 FITTING IN BOTTOM SKIN OF THE AIRCRAFT (AFT CARGO POD BAY). SEE FIG. 9 AND REF. DETAIL H FOR LOCATION.
29. INSTALL AN837-D4 FITTNG AND EXIT TUBE ASSY P/N 02333031-1. REF. DETAIL H. NOTE: LEAVE THE FITTING LOOSE TO HELP INSTALL TUBE ASSY. P/N 02333031-3.
30. TEMPORARILY INSTALL TUBE ASSY P/N 02333031-3 ONTO THE AN FITTING. WHERE THE TUBE P/N 02333031-3 OVERLAPS THE AFT MOUNT P/N 02333030-2 IN THE AFT CARGO POD BAY, MARK TUBE P/N 02333031-3 AT THE AFT EDGE OF THAT MOUNT. SEE FIG 6 AND REF. DETAIL H. REMOVE TUBE P/N 02333031-3, CUT IT 3/16" LONGER THAN THE MARK AND DE-BURR.
31. REMOVE THE TIMER P/N 6900329-000 (T ASI 1) AND LIGHT P/N 6900311-000 (L ASI 1). INSERT WIRE HARNESS ASSY 02333032-5 (J ASI 5) INTO TUBE P/N 02333041-5 AND INSTALL TUBE WITH MOUNTING HARDWARE AND THE FWD LIGHT MOUNT IN THE AFT CARGO POD BAY. SEE FIG. 8 AND 10, REF. DETAILS C, G, AND I.
32. CUT WIRE HARNESS P/N 02333032-5 (J ASI 5) 1" LONGER THAN THE FWD MOUNT IN THE AFT CARGO POD. STRIP END OF WIRE APPROX. .200" AND INSTALL CONNECTOR P/N 6100295-000 (P ASI 2). SEE FIG. 10 AND REF DWG. 02333024-1.
33. IN THE AFT CARGO POD BAY INSERT WIRE HARNESS P/N 02333032-3 (J ASI 3) INTO THE AFT MOUNT THEN THROUGH TUBE ASSY P/N 02333031-3, AN837-D4 FITTING, AND EXIT TUBE ASSY P/N 02333031-1. CONNECT THE TIMER P/N 6900329-000 (T ASI 1) TO WIRE HARNESS P/N 02333032-3 (J ASI 3) AND INSTALL MOUNT P/N 02333030-4 ON THE TIMER. CONNECT THE LIGHT P/N 6900311-000 (L ASI 1) TO THE TIMER P/N 6900329-000 (T ASI 1). CONNECT THE CONNECTOR P/N 6100295-000 (P ASI 2) TO THE LIGHT P/N 6900311-000 (L ASI 1). INSTALL THESE PARTS AND THEIR MOUNTING HARDWARE IN THE AFT CARGO POD BAY AT THE SAME TIME. TIGHTEN NUTS. SEE FIG. 10, DETAILS C, F, H, AND REF. DWG 02333024-1.
34. INSTALL 3 WIRE MOUNTS P/N S2034-1 IN BULKHEADS AND LONGERON. SEE FIG. 11 AND REF DWG 02333022.
35. INSTALL WIRE ASSY P/N 02333032-3 (J ASI 3) WIRES THROUGH THE SUPPLIED WIRE LOOM P/N P610079. ROUTE THE LOOM FROM THE LONGERON MOUNT P/N S2034-1 (SEE FIG. 11 AND REF. DWG 02333022) TO THE EXISTING GROUNDING POINT LOCATED BELOW AND FWD OF THE DOOR UNLOCK SWITCH. SECURE SUPPLIED WIRE LOOM TO WIRE MOUNT P/N 617-9452. SEE FIG. 12 AND REF DWG 02333024.
36. TRIM WIRE (LA ASI 2) IF NECESSARY, AND INSTALL TERMINAL P/N MS25036-102. ATTACH GROUND WIRE (LA ASI 2) TO THE EXISTING GROUNDING POINT ON THE FWD CARGO DOOR JAMB. SEE FIG 13 AND REF DWG 02333024.
37. CONTINUE ON WITH WIRE (LA ASI 1) PAST THE DOOR UNLOCK SWITCH, THROUGH THE EXISTING WIRE LOOM P/N P610079, TO THE CARGO DOOR LIGHT. TRIM WIRE IF NECESSARY AND INSTALL TERMINAL P/N MS25036-102. ATTACH WIRE (LA ASI 1) TO THE EXISTING TERMINAL ON THE CARGO LIGHT, REF DWG 02333024.
38. RE-CONNECT BATTERY.
39. TEST CARGO LIGHTS AND TIMER FOR PROPER OPERATION. SHUTOFF SHOULD OCCUR IN 30 MIN (±5 MIN). NOTE: ON AIRCRAFT WITH FACTORY CARGO LIGHT TIMERS INSTALLED, THE CARGO POD LIGHT SHUTOFF WILL BE COINCIDENT WITH THE FACTORY TIMER.
40. REFER TO DWG 02333014 AND COMPLETE RE-INSTALLATION NOTES 11 THROUGH 15.
41. CALCULATE AND RECORD NEW W&B.
42. INSERT SUPPLEMENT INTO AFM.
43. RECORD INSTALLATION OF STC IN AIRCRAFT LOGS.

REVISION HISTORY

ZONE	REV	DESCRIPTION	DATE	APPROVED
	IR		11/28/2011	D. SHEPHERD
B2	1	CHANGED P/N 6100279-000 TO 6100295-000		

PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION
25	6	NAS1149F 0332P	WASHER
24	1	AN525-10R18	SCREW
23	1	NAS43HT3-32	SPACER
22	1	MS9600-54	BRACKET
21	2	AN3-4	BOLT
20	3	S3923S3 (CESSNA P/N)	DOME NUT, CAD-PLATED STEEL, #10-32 THREAD
19	2	NAS1149D0732	WASHER
18	17	MS35333-39	INTERNAL STAR WASHER
17	9	MS21919WDG4	ADEL CLAMP
16	1	AN924-4D	BULKHEAD NUT
15	1	AN837-4D	45 DEG FITTING
14	1	6900329-000	TIMER, 30 MINUTE (T ASI 1)
13	3	6900311-000	LIGHT (L ASI 1,2,3)
12	2	6100295-000	CONNECTOR (P ASI 2,3)
11	1	02333032-7	ASSY (WIRING HARNESS (J ASI 7))
10	1	02333032-5	ASSY (WIRING HARNESS (J ASI 5))
9	1	02333032-3	ASSY (WIRING HARNESS (J ASI 3))
8	1	02333041-7	ALUMINUM TUBE
7	1	02333041-5	ALUMINUM TUBE
6	1	02333031-3	TUBE ASSY
5	1	02333031-1	TUBE ASSY
4	1	02333030-4	CTR MOUNT
3	1	02333030-3	FWD MOUNT, FWD CARGO POD BAY
2	3	02333030-2	AFT MOUNT
1	2	02333030-1	FWD MOUNT
		02333024-1	WIRE ASSEMBLY INSTALLATION, CESSNA 208
		02333010-1	CARGO POD LIGHTING INSTALLATION, CESSNA 208

DRAWN M. BENSON ASIC	1/19/2012	AIRCRAFT STRUCTURES INTERNATIONAL CORP. (ASIC) RR5, BOX 41B, ENID WOODRING REGIONAL AIRPORT ENID, OK 73701
CHECKED R. MITTEN 122 ASIC	1/19/2012	
QA T. MARKES 08	01/19/2012	TITLE: CARGO POD LIGHTING INSTALLATION CESSNA 208
TOLERANCES (UNLESS SPECIFIED)		SIZE C · DWG NO 02333010 · REV 1
HOLE DIAMETER:	+.010/-.000	SCALE NONE · SHEET 1 OF 4

APPENDIX A
Figure A-1

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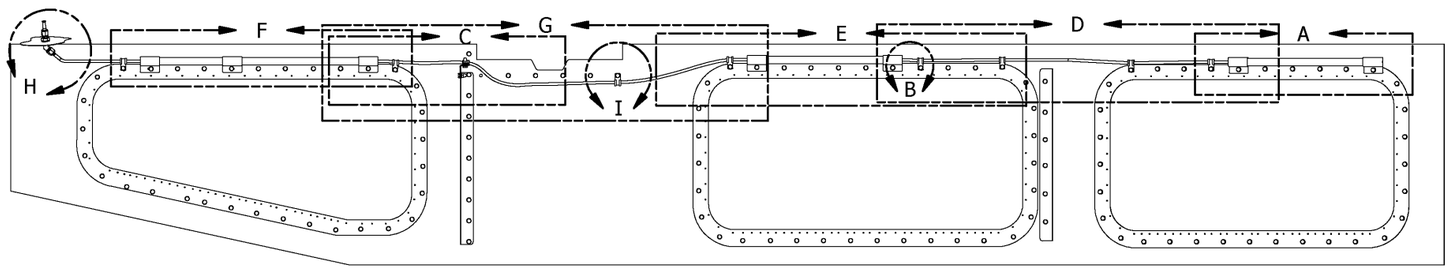

02333010-1 CARGO POD LIGHTING INSTALLATION, CESSNA 208
VIEW OF LH INSIDE CARGO POD
LOOKING OUTBOARD

FORWARD

TITLE	CARGO POD LIGHTING INSTALLATION CESSNA 208		
SIZE C		DWG NO 02333010	REV 1
SCALE NONE		SHEET 2 OF 4	

Figure A-2

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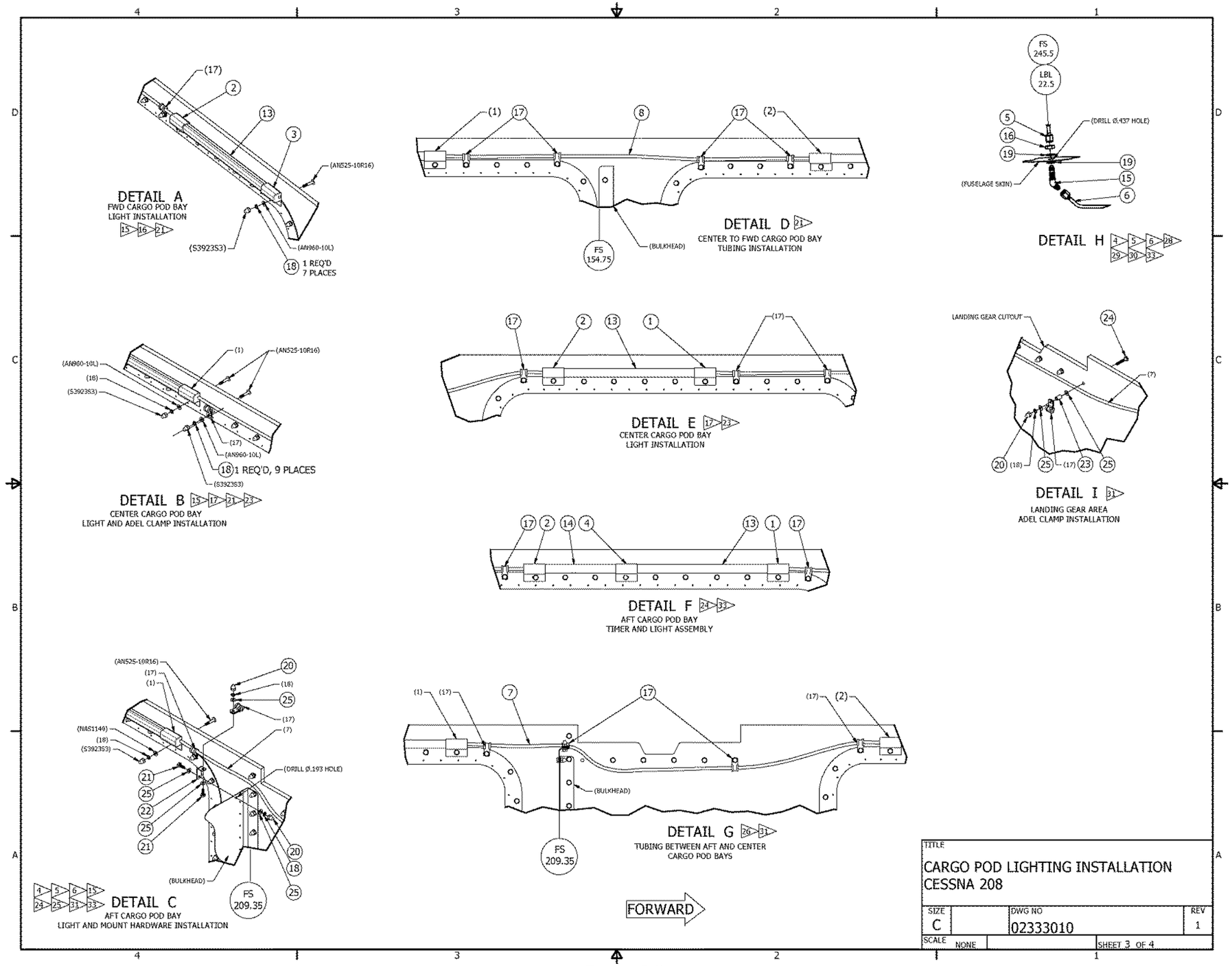

Figure A-3

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FIGURE 1 15

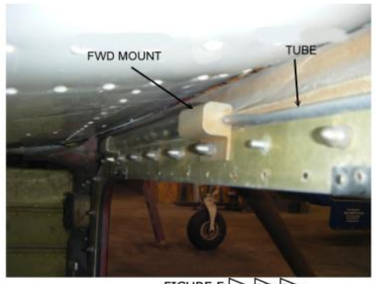


FIGURE 5 19 23 26

FIGURE 9 4 5 6 28

FIGURE 13 36

FIGURE 2 16

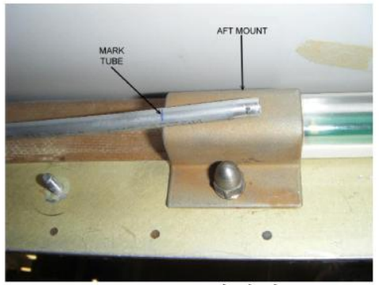
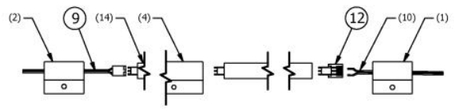
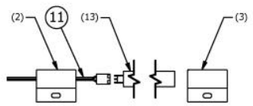


FIGURE 6 20 27 30



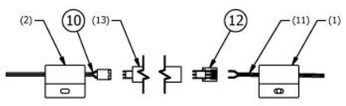
TIMER AND AFT LIGHT
ASSEMBLY INSTALLATION
AFT CARGO POD BAY

FIGURE 10 31 32 33



LIGHT INSTALLATION
FORWARD CARGO POD BAY

FIGURE 3 16 21



LIGHT INSTALLATION
CENTER CARGO POD BAY

FIGURE 7 22 23

FIGURE 11 34 35

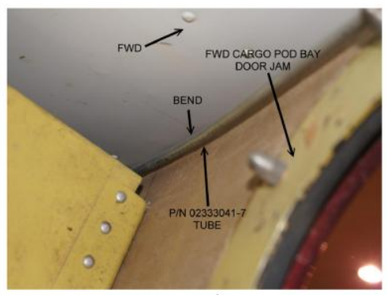


FIGURE 4 18

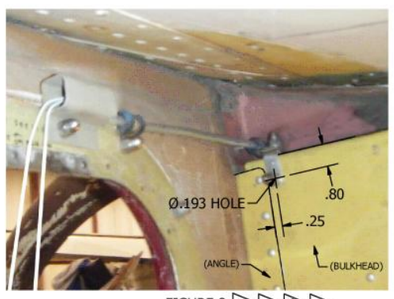


FIGURE 8 4 5 6 25 31

FIGURE 12 35

TITLE: CARGO POD LIGHTING INSTALLATION CESSNA 208			
SIZE: C		DWG NO: 02333010	REV: 1
SCALE: NONE		SHEET 4 OF 4	

Figure A-4

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GENERAL NOTES:

1. **READ ALL INSTRUCTIONS PRIOR TO BEGINNING MODIFICATION**
2. THIS DRAWING WAS PRODUCED BY COMPUTER GRAPHICS AND IS NOT TO BE MANUALLY CHANGED.
3. ALL WORKMANSHIP AND INSTALLATION PROCEDURES ARE TO BE PERFORMED IN ACCORDANCE WITH THE STRUCTURAL REPAIR AND MAINTENANCE MANUALS.
4. ALL FABRICATED ALUMINUM PARTS ARE TO BE CHEMICAL CONVERSION COATED IN ACCORDANCE WITH MIL-DTL-5541.
5. ALL FABRICATED ALUMINUM PARTS ARE TO BE EPOXY PRIMED IN ACCORDANCE WITH MIL-PRF-23377 EXCEPT AS NOTED.
6. BREAK SHARP EDGES AND ON ALL ALUMINUM FABRICATED PARTS 0.003-0.006 INCHES.
7. ADJUST FASTENER LENGTH AS REQUIRED WHERE LENGTH IS NOT SPECIFIED.
8. SOLID RIVETS ARE TO BE INSTALLED PER NAS47196 AND BLIND RIVETS ARE TO BE INSTALLED PER NAS47195.
9. ARTICLES MANUFACTURED BY ASIC WILL BE PERMANENTLY AND LEGIBLY IDENTIFIED IN ACCORDANCE WITH 14 CFR PART 45.15(a), MARCH 1, 2010 OR LATER REVISION, USING INDELIBLE INK.
10. MAINTAIN MINIMUM 2D EDGE DISTANCE AND MINIMUM 4D CENTER TO CENTER FOR ALL FASTENERS.
11. DIMENSIONS AND PART NUMBERS IN PARENTHESIS ( ) ARE FOR REFERENCE ONLY.
12. DISCONNECT BATTERY.
13. REFER TO DWG 02333013, ACCOMPLISH NOTES 11 THROUGH 15.
14. REFER TO DWG NO. 02333021, ACCOMPLISH NOTES 12 AND 13. REFERENCE NOTE NO. 14 FOR MOUNTING LOCATIONS OF ALL PARTS.
15. INSTALL FWD MOUNT P/N 02333030-3 IN FWD CARGO POD BAY, AND FWD MOUNTS P/N 02333030-1 IN FWD CTR, AFT CTR AND AFT CARGO POD BAYS. SEE FIG. 1 AND REF. DETAILS A, B, C AND H. DO NOT TIGHTEN NUTS. NOTE: SOME CARGO PODS HAVE A LIP THAT HANGS OVER THE DOOR FRAME. LONGER SCREWS THROUGH THE CARGO POD DOOR FRAME AND ADDITIONAL WASHERS BETWEEN THE FWD MOUNT AND THE DOOR FRAME MAY BE NEEDED.
16. IN THE FORWARD CARGO POD BAY, INSTALL LIGHT P/N 6900311-000 (L ASI 4) WITH WIRE HARNESS ASSY. P/N 02333032-7 (J ASI 7) AND TIGHTEN NUTS. SEE FIG. 2, 3, REF. DETAILS A, D AND REF. DWG 02333025, FIG. 1.
17. IN THE FWD CTR CARGO POD BAY, TEMPORARILY INSTALL LIGHT P/N 6900311-000 (L ASI 3) INTO FWD MOUNT P/N 02333030-1 AND AFT MOUNT P/N 02333030-2. REF. DETAILS B, D AND F.
18. BEND TUBE P/N 02333041-7 AT 16" FROM THE AFT END OF THE TUBE TO MATCH THE INSIDE CONTOUR OF THE CARGO POD AS SHOWN IN FIG. 4. MINIMUM BEND RADIUS IS IAW AC43.13 1-B, TABLE 9.2
19. INSTALL TUBE P/N 02333041-7 INTO THE HOLE IN FWD MOUNT P/N 02333030-1 IN THE FWD CTR CARGO POD BAY. SEE FIG. 5.
20. WHERE THE TUBE P/N 02333041-7 OVERLAPS THE AFT MOUNT P/N 02333030-2 IN THE FWD CARGO POD BAY, MARK TUBE P/N 02333041-7 AT THE AFT EDGE OF THAT MOUNT. SEE FIG 6. REMOVE TUBE P/N 02333041-7, CUT IT 3/16" LONGER THAN THE MARK AND DEBURR.
21. REMOVE THE LIGHT P/N 6900311-000 IN THE FWD CTR CARGO POD BAY TO HELP INSTALL TUBE P/N 02333041-7. INSERT WIRE HARNESS ASSY 02333032-7 (J ASI 7) INTO TUBE P/N 02333041-7. INSTALL TUBE WITH MOUNTING HARDWARE AND THE FWD MOUNT IN THE FWD CTR CARGO POD BAY. SEE FIG. 3, REF. DETAILS B AND D, AND REF. DWG 02333025, FIG. 1.
22. CUT WIRE HARNESS P/N 02333032-7 (J ASI 7) 1" LONGER THAN THE FWD MOUNT IN THE FWD CTR CARGO POD BAY. STRIP END OF WIRE APPROX. .200" AND INSTALL CONNECTOR P/N 6100295-000 (P ASI 4). SEE FIG. 7 AND REF. DWG 02333025, FIG. 1.
23. INSTALL LIGHT P/N 6900311-000 (L ASI 3) WITH WIRE HARNESS ASSY P/N 02333032-11 (J ASI 11) AND TIGHTEN NUTS. SEE FIG. 5 AND 7, REF. DETAILS B, D, F AND REF. DWG. 02333025, FIG. 1.
24. IN THE AFT CTR CARGO POD BAY, TEMPORARILY INSTALL LIGHT P/N 6900311-000 (L ASI 2) INTO FWD MOUNT P/N 02333040-1 AND AFT MOUNT P/N 02333040-2. SEE FIG 2.
25. DRILL A Ø.193" HOLE IN THE SIDE OF THE CARGO POD AT FS 195.13, WL 78.86. REF. DETAIL E.
26. INSTALL TUBE P/N 02333041-11 INTO THE HOLE IN FWD MOUNT P/N 02333030-1 IN THE AFT CTR CARGO POD BAY. SEE FIG. 5. ROUTE TUBE TO THE AFT MOUNT IN THE FWD CTR CARGO POD BAY. REF. DETAILS E AND F. NOTE: SOME HAND FORMING WILL BE NEEDED. MINIMUM BEND RADIUS IS IAW AC43.13 1-B, TABLE 9.2
27. WHERE THE TUBE P/N 02333041-11 OVERLAPS THE AFT MOUNT P/N 02333030-2 IN THE FWD CTR CARGO POD BAY, MARK TUBE P/N 02333041-11 AT THE AFT EDGE OF THAT MOUNT. SEE FIG 6. REMOVE TUBE P/N 02333041-11, CUT IT 1/4" LONGER THAN THE MARK AND DE-BURR.
28. REMOVE THE LIGHT P/N 6900311-000 (L ASI 2) IN THE AFT CTR CARGO POD BAY TO HELP INSTALL TUBE P/N 02333041-11. INSERT WIRE HARNESS ASSY 02333032-11 (J ASI 11) INTO TUBE P/N 02333041-11 AND INSTALL WITH MOUNTING HARDWARE AND THE FWD MOUNT P/N 02333030-1 IN THE AFT CTR CARGO POD BAY. REF. DETAILS C AND F.
29. CUT WIRE HARNESS P/N 02333032-11 (J ASI 11) 1" LONGER THAN THE FWD MOUNT IN THE AFT CTR CARGO POD BAY. STRIP END OF WIRE APPROX. .200" AND INSTALL CONNECTOR P/N 6100295-000 (P ASI 3). SEE FIG. 8 AND REF DWG 02333025, FIG. 1.
30. INSTALL LIGHT P/N 6900311-000 (L ASI 2) WITH WIRE HARNESS ASSY P/N 02333032-9 (J ASI 9) AND TIGHTEN NUTS. SEE FIG 8 AND 10, REF DETAILS G AND H, AND REF DWG 02333025, FIG 1.
31. TEMPORARILY ASSEMBLE THE TIMER P/N 6900329-000 (T ASI 1), LIGHT P/N 6900311-000 (L ASI 1) AND MOUNTS P/N's 02333030-1, -2 AND -4. INSTALL THEM INTO THE AFT CARGO POD. SEE DETAILS H AND I. DO NOT TIGHTEN NUTS.
32. INSTALL TUBE P/N 02333041-9 INTO THE HOLE IN FWD MOUNT P/N 02333030-1 IN THE AFT CARGO POD BAY, SEE FIG. 5. ROUTE TUBE TO THE AFT MOUNT IN THE AFT CTR CARGO POD BAY, REF. DETAIL G. NOTE: SOME HAND FORMING WILL BE NEEDED. MINIMUM BEND RADIUS IS IAW AC43.13 1-B, TABLE 9.2
33. WHERE THE TUBE P/N 02333041-9 OVERLAPS THE AFT MOUNT P/N 02333030-2 IN THE AFT CTR CARGO POD BAY, MARK TUBE P/N 02333041-9 AT THE AFT EDGE OF THAT MOUNT, SEE FIG 6. REMOVE TUBE P/N 02333041-9, CUT IT 1/4" LONGER THAN THE MARK AND DE-BURR.
34. DRILL A Ø.437" HOLE FOR AN837-D4 FITTING IN BOTTOM SKIN OF THE AIRCRAFT AFT CARGO POD BAY. SEE FIG. 9 AND REF DETAIL J FOR LOCATION.
35. INSTALL AN837-D4 FITTNG AND EXIT TUBE ASSY P/N 02333031-1. REF DETAIL J. NOTE: LEAVE THE FITTING LOOSE TO HELP INSTALL TUBE ASSY P/N 02333031-3.
36. TEMPORARILY INSTALL TUBE ASSY P/N 02333031-3 ON THE AN FITTING. WHERE THE TUBE P/N 02333031-3 OVERLAPS THE AFT MOUNT P/N 02333030-2 IN THE AFT CARGO POD BAY, MARK TUBE P/N 02333031-3 AT THE AFT EDGE OF THAT MOUNT. SEE FIG 6 AND REF DETAIL J. REMOVE TUBE P/N 02333031-3, CUT IT 3/16" LONGER THAN THE MARK AND DE-BURR.
37. REMOVE THE TIMER P/N 6900329-000 (T ASI 1) AND LIGHT P/N 6900311-000 (L ASI 1). INSERT WIRE HARNESS ASSY 02333032-9 (J ASI 9) INTO TUBE P/N 02333041-9 AND INSTALL TUBE WITH MOUNTING HARDWARE AND THE FWD LIGHT MOUNT IN THE AFT CARGO POD BAY. REF DETAILS G, H, AND I.
38. CUT WIRE HARNESS P/N 02333032-9 (J ASI 9) 1" LONGER THAN THE FWD MOUNT IN THE AFT CARGO POD. STRIP END OF WIRE APPROX. .200" AND INSTALL CONNECTOR P/N 6100295-000 (P ASI 2). REF FIG. 10 AND DWG 02333025-1.
39. IN THE AFT CARGO POD BAY INSERT WIRE HARNESS P/N 02333032-3 (J ASI 3) INTO THE AFT MOUNT THEN THROUGH TUBE ASSY P/N 02333031-3, AN837-D4 FITTING, AND TUBE ASSY P/N 02333031-1. CONNECT THE TIMER P/N 6900329-000 (T ASI 1) TO WIRE HARNESS 02333032-3 (J ASI 3) AND INSTALL MOUNT P/N 02333030-4 ON THE TIMER. CONNECT THE LIGHT P/N 6900311-000 (L ASI 1) TO THE TIMER P/N 6900329-000 (T ASI 1). CONNECT THE CONNECTOR P/N 6100295-000 (P ASI 2) TO THE LIGHT P/N 6900311-000 (L ASI 1). INSTALL THESE PARTS AND THEIR MOUNTING HARDWARE IN THE AFT CARGO POD BAY AT THE SAME TIME. TIGHTEN NUTS. SEE FIG. 10, DETAILS H, I, J, AND REF. DWG 02333025-1.
40. INSTALL 3 WIRE MOUNTS P/N S2034-1 IN THE BULKHEADS AND LONGERON. SEE FIG. 11 AND REF DWG 02333023.
41. INSTALL WIRE ASSY P/N 02333032-3 (J ASI 3) WIRES THROUGH THE SUPPLIED WIRE LOOM P/N P610079. ROUTE THE LOOM FROM THE LONGERON MOUNT P/N S2034-1 (SEE FIG. 11 AND REF. DWG 02333023) TO THE EXISTING GROUNDING POINT LOCATED BELOW AND FWD OF THE DOOR UNLOCK SWITCH. SECURE SUPPLIED WIRE LOOM TO WIRE MOUNT P/N 617-9452. SEE FIG. 12 AND REF DWG 02333025.
42. TRIM WIRE (LA ASI 2) IF NECESSARY, AND INSTALL TERMINAL P/N MS25036-102. ATTACH GROUND WIRE (LA ASI 2) TO THE EXISTING GROUNDING POINT ON THE FWD CARGO DOOR JAMB. SEE FIG 13 AND REF DWG 02333025.
43. CONTINUE ON WITH WIRE (LA ASI 1) PAST THE DOOR UNLOCK SWITCH, THROUGH THE EXISTING WIRE LOOM P/N P610079, TO THE CARGO DOOR LIGHT. TRIM WIRE (LA ASI 1) IF NECESSARY AND INSTALL TERMINAL P/N MS25036-102. ATTACH WIRE (LA ASI 1) TO THE EXISTING TERMINAL ON THE CARGO LIGHT, REF DWG 02333025.
44. RE-CONNECT BATTERY.
45. TEST CARGO LIGHTS AND TIMER FOR PROPER OPERATION. SHUTOFF SHOULD OCCUR IN 30 MIN (±5 MIN). NOTE: ON AIRCRAFT WITH FACTORY CARGO LIGHT TIMERS INSTALLED, THE CARGO POD LIGHT SHUTOFF WILL BE COINCIDENT WITH THE FACTORY TIMER.
46. REFER TO DWG 02333015 AND COMPLETE RE-INSTALLATION NOTES 11 THROUGH 15.
47. CALCULATE AND RECORD NEW W&B.
48. INSERT SUPPLEMENT INTO AFM.
49. RECORD INSTALLATION OF STC IN AIRCRAFT LOGS.

REVISION HISTORY

ZONE	REV	DESCRIPTION	DATE	APPROVED
	IR		11/28/2011	D. SHERHERD
2B	1	CHANGED P/N 6100279-000 TO P/N 6100295-000		

ITEM	QTY	PART NUMBER	DESCRIPTION
24	1	NAS1149F 0332P	WASHER
23	1	S3923S3	DOME NUT, CAD-PLATED STEEL, #10-32 THREAD
22	1	AN526C1032-R8	SCREW
21	2	NAS1149D0732	WASHER
20	22	MS35333-39	INTERNAL STAR WASHER
19	13	MS21919WDG4	ADEL CLAMP
18	1	AN924-4D	BULKHEAD NUT
17	1	AN 837-4D	45 DEG FITTING
16	1	6900329-000	TIMER, 30 MINUTE (T ASI 1)
15	4	6900311-000	LIGHT (L ASI 1, 2, 3 AND 4)
14	3	6100295-000	CONNECTOR (P ASI 2, 3 AND 4)
13	1	02333032-11	ASSY (WIRING HARNESS (J ASI 11))
12	1	02333032-9	ASSY (WIRING HARNESS (J ASI 9))
11	1	02333032-7	ASSY (WIRING HARNESS (J ASI 7))
10	1	02333032-3	ASSY (WIRING HARNESS (J ASI 3))
9	1	02333041-11	ALUMINUM TUBE
8	1	02333041-9	ALUMINUM TUBE
7	1	02333041-7	ALUMINUM TUBE
6	1	02333031-1	TUBE ASSY
5	1	02333031-3	TUBE ASSY
4	1	02333030-4	CTR MOUNT
3	1	02333030-3	FWD MOUNT, FWD CARGO POD BAY
2	4	02333030-2	AFT MOUNT
1	3	02333030-1	FWD MOUNT
		02333025-1	WIRE ASSEMBLY INSTALLATION, CESSNA 208B
		02333011-1	CARGO POD LIGHTING INSTALLATION, CESSNA 208B

PARTS LIST

DRAWN	M. BENSON	1/19/2012
CHECKED	R. MITTEN	1/19/2012
QA	T. MARKES	1/19/2012
TOLERANCES (UNLESS SPECIFIED):		
HOLE DIAMETER:	+.010/-.000	

ASIC 2-03

AIRCRAFT STRUCTURES INTERNATIONAL CORP. (ASIC)
RR5, BOX 41B, ENID WOODRING REGIONAL AIRPORT
ENID, OK 73701

TITLE: CARGO POD LIGHTING INSTALLATION CESSNA 208B

SIZE: C | DWG NO: 02333011 | REV: 1

SCALE: NONE | SHEET 1 OF 4

Figure A-5

Rel'd By DRB Aviation Consultants, Inc, FSCM 47MZ7, Sht 14 of 17, 05/08/2012

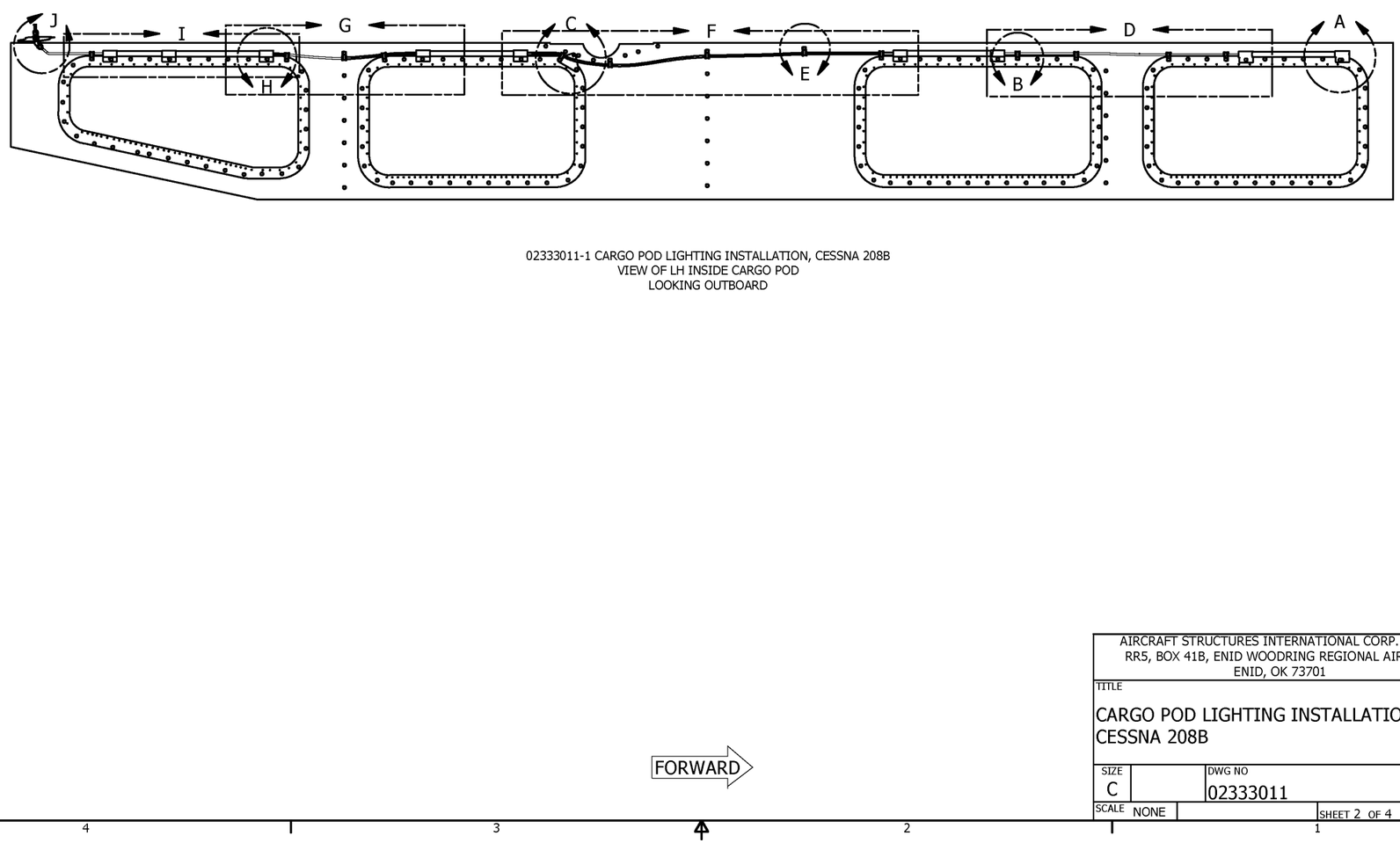

Figure A-6

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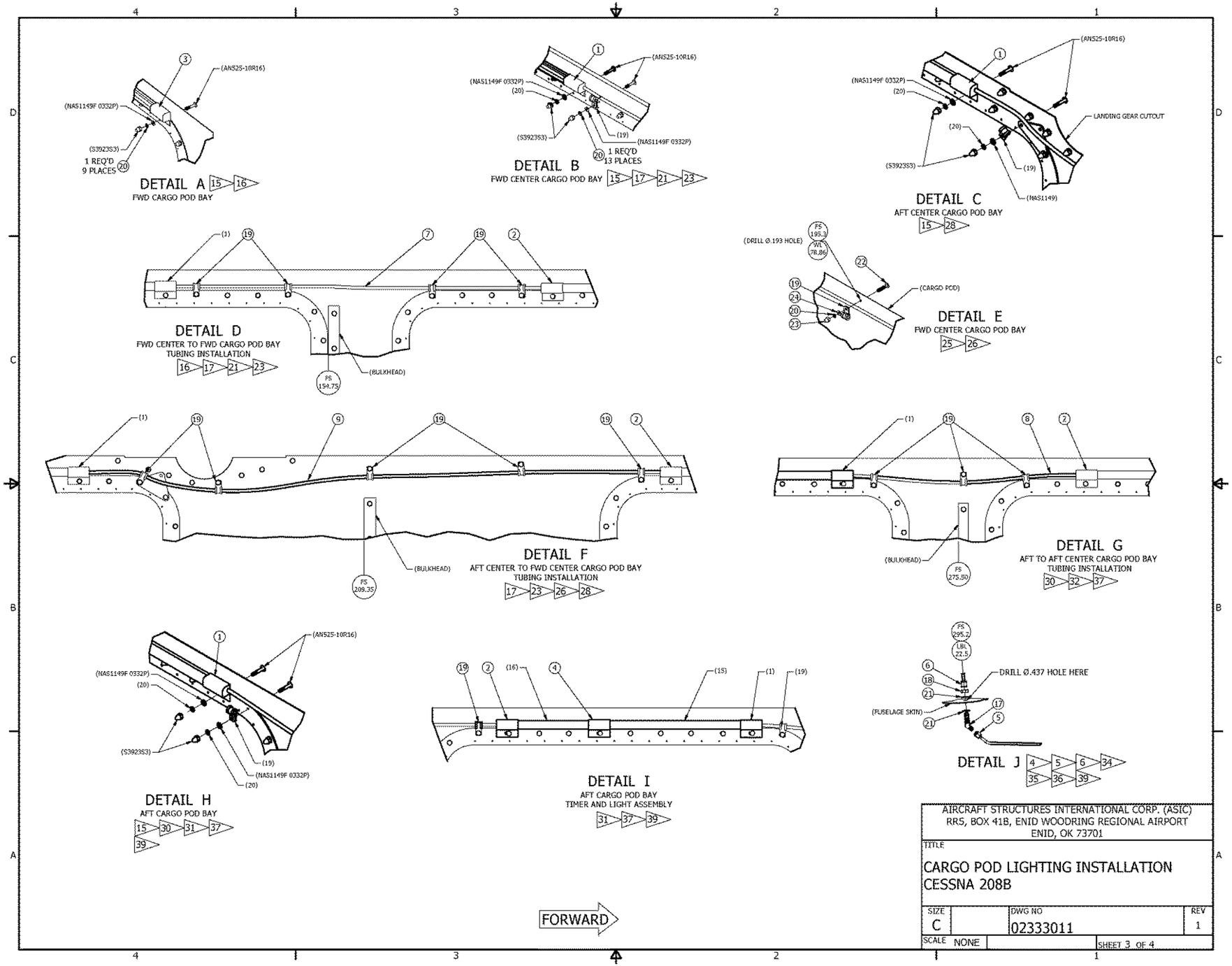

`Figure A-7

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FIGURE 1 15

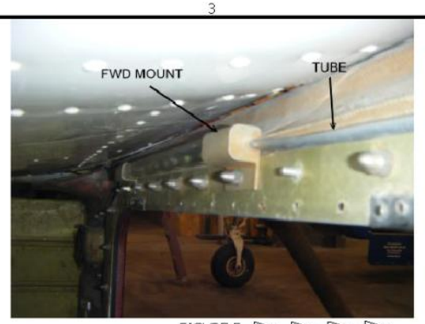


FIGURE 5 19 23 26 32

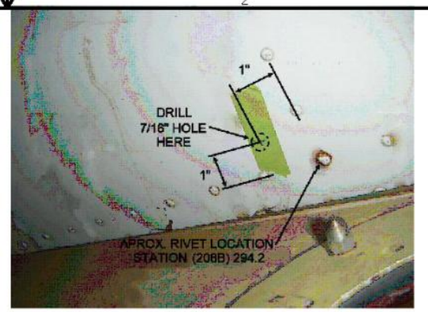


FIGURE 9 4 5 6 34

FIGURE 13 42

FIGURE 2 16 24 30

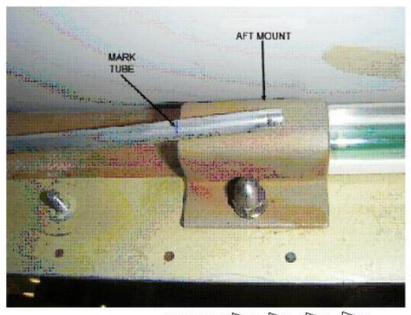
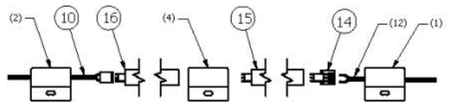
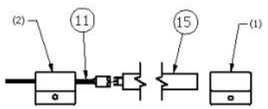


FIGURE 6 20 27 33 36



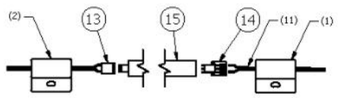
TIMER AND AFT LIGHT
ASSEMBLY INSTALLATION
AFT CARGO POD BAY

FIGURE 10 30 38 39



LIGHT INSTALLATION
FORWARD CARGO POD BAY

FIGURE 3 16 21



LIGHT INSTALLATION
FORWARD CENTER CARGO POD BAY

FIGURE 7 22 23

FIGURE 11 40 41

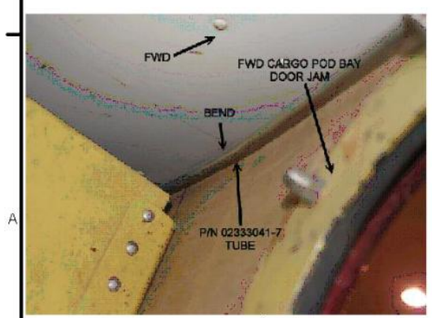
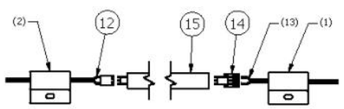


FIGURE 4 18



LIGHT INSTALLATION
AFT CENTER CARGO POD BAY

FIGURE 8 29

FIGURE 12 41

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RR5, BOX 41B, ENID WOODRING REGIONAL AIRPORT
ENID, OK 73701

TITLE
CARGO POD LIGHTING INSTALLATION
CESSNA 208B

SIZE		DWG NO	REV
C		02333011	1

SCALE NONE SHEET 4 OF 4

Figure A-8

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